

## High-quality graphene-based epoxy nanocomposites via supercritical CO<sub>2</sub>-assisted exfoliation

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Área temática: A. Síntesis de nanomateriales

Supercritical CO<sub>2</sub> (scCO<sub>2</sub>) was used as an organic solvent-free medium for graphite exfoliation, including direct processing in 1,4-butanediol diglycidyl ether (BDE) epoxy monomer. Five graphite precursors with distinct morphologies were evaluated, revealing a strong dependence of exfoliation efficiency on lateral size ( $L$ ). The yield decreases systematically with increasing  $L$ , indicating that projected basal area governs interlayer separation under fixed scCO<sub>2</sub> conditions. Exfoliation occurs during rapid depressurization after CO<sub>2</sub> intercalation between graphene layers. Raman analysis confirmed the formation of few-layer graphene, as evidenced by the shift and reshaping of the 2D band while maintaining an  $I_D/I_G$  ratio comparable to the graphite (aprox. 0.2), indicating the absence of additional Raman-detectable defects. The exfoliated graphene exhibited electrical conductivity on the order of  $10^4 \text{ S m}^{-1}$ . Direct exfoliation in the presence of the epoxy monomer 1,4-butanediol diglycidyl ether (BDE) under scCO<sub>2</sub> enabled depressurization-assisted in situ preparation of nanocomposites without intermediate organic solvent exchange or drying steps. The resulting composites displayed a percolation threshold of 6.7 wt.% and reached conductivities in the  $10^{-3} \text{ S m}^{-1}$  range at 12 wt.% graphene. These results show that morphology-controlled scCO<sub>2</sub> exfoliation can be directly coupled with epoxy processing to obtain electrically conductive nanocomposites through an organic solvent-free route.

### REFERENCIAS

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